

Calculations of economical saving when liposomes were used

	Conventional dyeing	Liposome dyeing
EXAMPLE	WOOL IPOLYAMID yarn - DYES: Metal complex 1:1	
COSTS (Euro/Kg)		
Dyes and auxiliaries	1.01	0.94
Electrical energy	0.04	0.03
Thermal energy	0.14	0.10
TOTAL	1.19	1.08